

AUTOMATIC PROGRAMABLE CUT-OFF SAW





- PLC controlled automatic fence device driven by servomotor active as:
- STOP: Just key in the size, it will automatic moved to the position, ready for the job size.

 Push FENCE: Just key in all the sizes and quantities, it will move to the length then push to the first size. When the job finished, it will keepgoing for the quantity or the next size inputted continued until all the setting was finished, it will restart again.
- Standard eight sets of job data memory. Extendable: printer, PC link, and unlimited memory.
- Efficiency and Accuracy for all the jobs require sizing such boring, drilling and cutting.

 Super traveling speed up to 200 feet per minute.
- Within +-0.10mm accuracy.
- Other lengths are available.

FUNCTION

_	LENGTH	SELECT
EA THE	300	
SHOLE	400	[2]
-	500	3 100
4 ASTO	250.4	4
-	860	5_
- SHULTIPLE	745	0 B
	1125	E73
TRACER	955.5	[3] (0)
FENCE	2500	9
2500.5	50	10 CUT LENGTH

This section is acted as stopper for single size cutting. Just key in the desired size for the cutting length or choice the size from the 10 sets of memory.

AUTO SINGLE:

This section is acted as single size with multiple cutting quantities. Key in the desired cutting length, material length and the pusher will move to the size every time for the auto cutting cycle.



DEM: 12	100	LENGTH	QUANTITY
LENGT4	1	300	3
anous 2500	2	400	2
ALCOHOLD IN CO.	3	500	1
TRIM 5	4		
REMAN	5		
±мистине) 271.2	6		
	7		
TRACER CO	8		
ENCE	9		
2500.0 CUT LENGTH	10	o de la constante	

MULTIPLE:

This section is acted as multiple sizes and multiple quantities by automatic cutting cycle. Key in the material length, trim size, desired cutting size and quantity. The program will show the length of remain material automatically. 50 set memory with each of 10 sets of cutting length and quantity.